



# STOP!

Need Help? Missing Parts? Have Questions?  
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## A. Anti-Vibe Shim.

If your router table uses metal leveling screws, you must use the plastic anti-vibration shim. Position the shim BETWEEN your plate and the leveling screws. You can elect to peel off the protective layers from the shim.

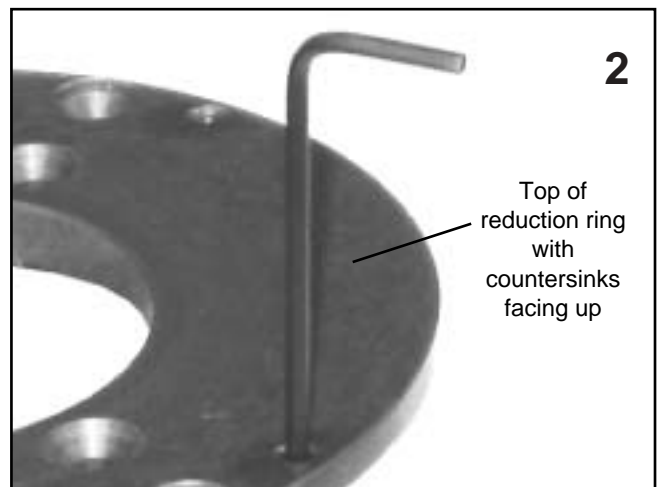
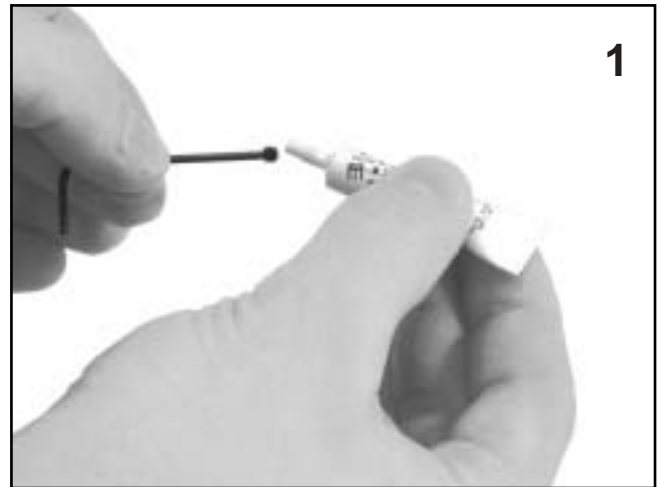
## B. Leveling Screw Installation.

Included with your ProPlate Aluminum are eight leveling screws, one hex wrench, and one small tube of thread lock adhesive. The following instructions will help you properly install the screws and adhesive to prevent unwanted movement of the leveling screws. (Note: you may have extra screws, save for spares.)

1. Apply thread lock adhesive to completely cover the threads. If the screws are oily, first wipe them off with a paper towel.

2. Insert the leveling screws into the holes in the reduction rings. Turn the screws until they are flush with the bottom surface of the ring. Once the thread lock adhesive is set up, adjust the screws to level the reduction rings. Minimum set-up time for the thread lock adhesive is 10 minutes; fully cures in 24 hours.

3. Before use secure the reduction rings to the plate with the provided hold-down screws. You may have to remove the rings before changing the router bit from above.



## IMPORTANT!

**ALWAYS USE THE PROVIDED INSERT RING HOLD-DOWN SCREWS TO PREVENT THE RINGS FROM LIFTING DURING USE.**

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