

# ProRiser

Stock No. 40-013

(old model FR400K)

**PRO-WOODWORKER**  
SERIES

**ProRiser** is designed to fit your Bench Dog **ProFence**, **ProMAX**, and **ProTop Contractor**. The function of the riser is to add height to your fence. This gives your work more support during vertical cutting operations, such as vertical raised panels. Dovetails and tenons also benefit from extra vertical support.

Thank you for choosing Bench Dog, Inc., and don't forget to check out our complete line of products at [www.benchdog.com](http://www.benchdog.com).

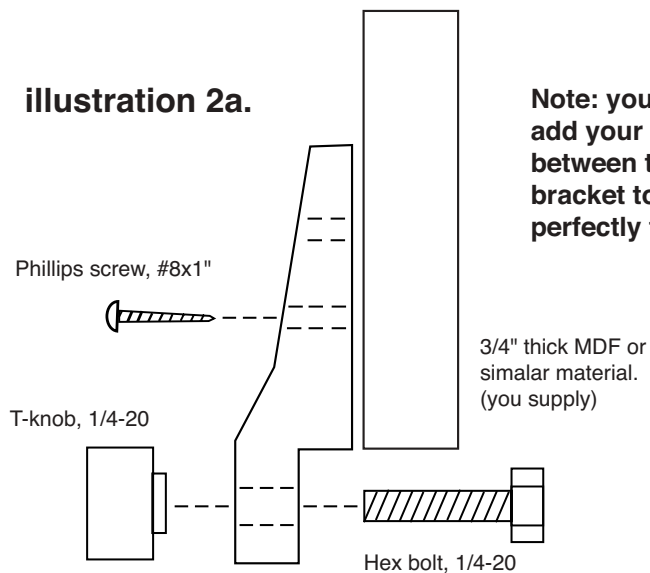
## Assembly Instructions

### 1. Cut 3/4" thick MDF to desired size.

Cut a piece of 3/4" MDF the length of your fence and from 2-1/2" to 6" high, according to your preference and type of work.

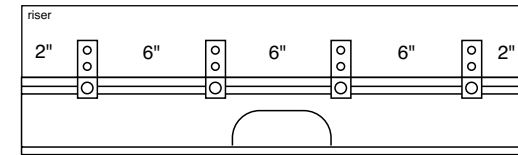
### 2. Mount and space fence riser brackets.

Mount the four riser brackets to the fence's back t-slot, using the 1/4-20 x 1-1/4" hex bolts and t-knobs, as shown in illustration 2a. Position the brackets according to which model fence you have. Refer to illustration 2b.

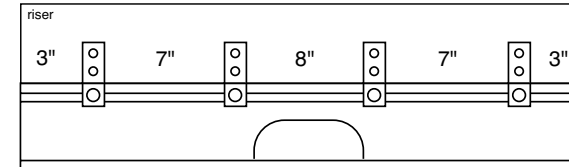


**Note: you may need to add your own shims between the MDF and bracket to make it perfectly flush.**

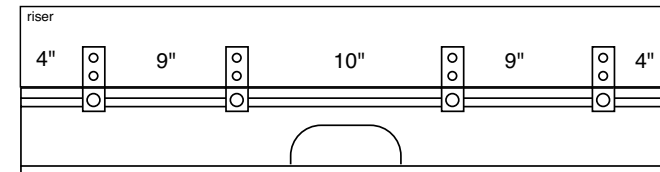
illustration 2b.



**ProTop Contractor (Portable) (22" long)**



**ProFence (28" long) & ProMAX**



**ProFence (36" long)**

### 3. Position and mount the fence.

Place the MDF riser fence onto the fence, flush with the ends of the fence. Mount the fence to the brackets using the (8) #8 x 1" screws. Refer to illustration 2a.

**Storage:** To remove the fence riser after use, simply loosen the knobs and slide off. Store flat.



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